



Johan Van Wassenhove CEO Denys Global Leo Weixler

Executive Director Bauer Maschinen







We have a dream...





Underground construction

with a minimum impact on the surface.









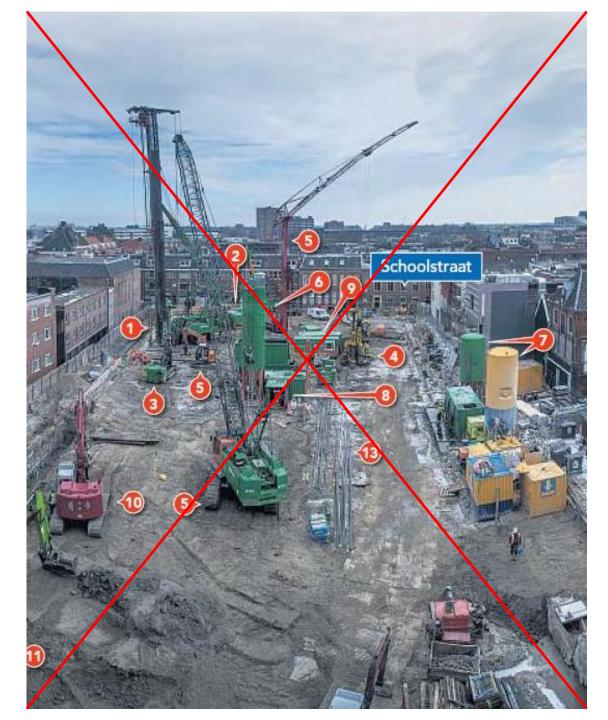




View of construction work on the Metropolitan Railway near King's Cross, circa 1860













Schuhman – Josaphat (Brussels, 2008 – 2012)

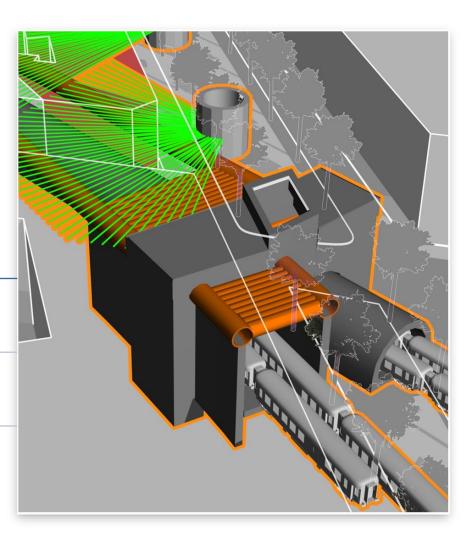
Underground railroad connection



Minimal socio-economic impact

Installation from a 6 m by 8 m vertical shaft at the surface

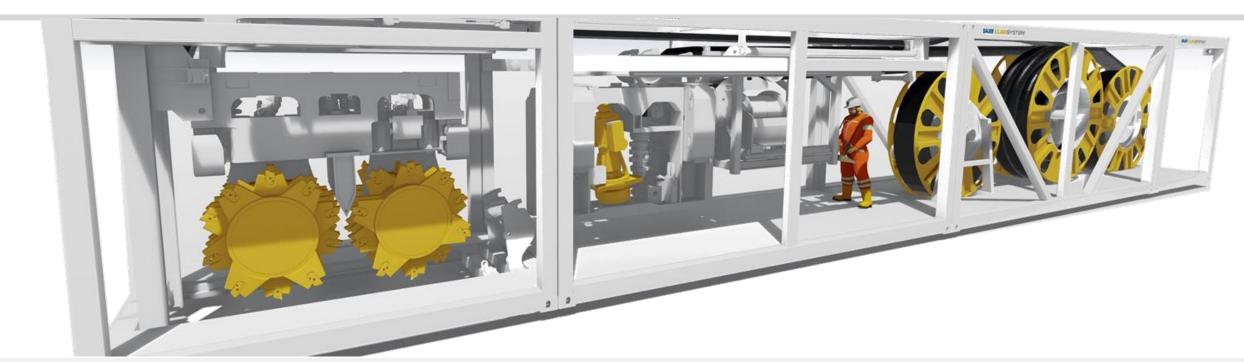
Partly underneath historic buildings







Motivation

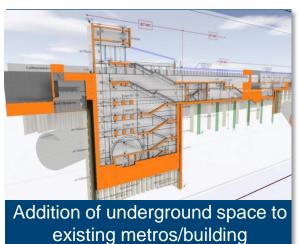




... to enable the construction of D-walls, where you never thought before

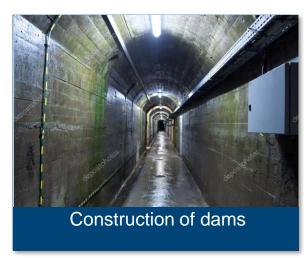


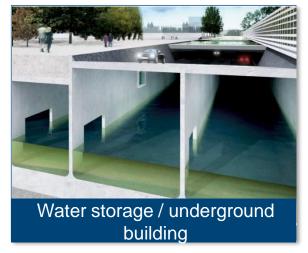














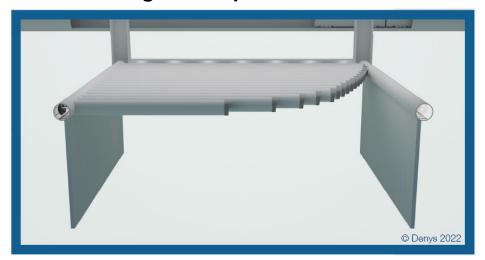




Underground ...



Create underground space for ...







Parking, logistic space, water storage, ...







... and in confined space



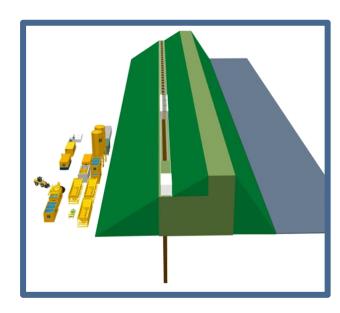
Under bridges,



in very tight spaces,



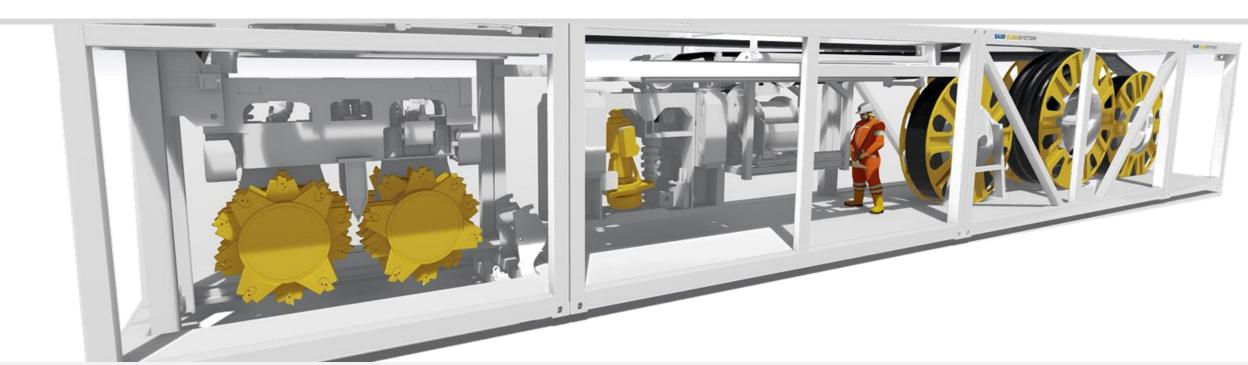
on top of dams, ...







Our Background









between the construction specialist $\square ENY=$





and the equipment specialist BAUER Maschinen GmbH



Combined experience





1984: first BAUER Trench cutter

37 years experience in trench cutter units

More than **350 units** operating worldwide

Many successful challenging projects

Up to 2.5 m wall thickness

Down to 250 m

Rock strength up to 200 MPa



2019: FalCon project - 250 m record

DENYS

 More than 60 years of experience in tunneling and foundations works







Schuhman – Josaphat (Brussels, 2008 – 2012)

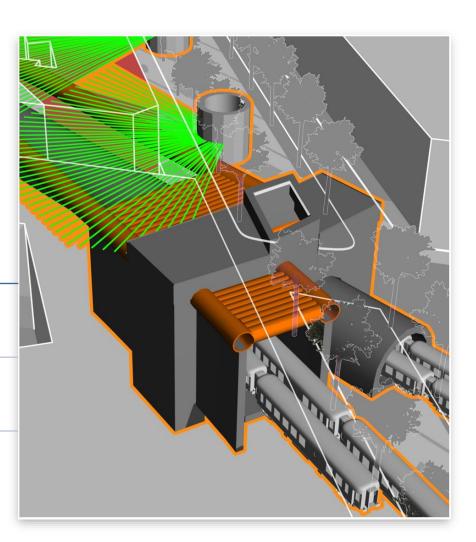
Underground railroad connection



Minimal socio-economic impact

Installation from a 6 m by 8 m vertical shaft at the surface

Partly underneath historic buildings







Schuhman – Josaphat (Brussels, 2008 – 2012)

Underground railroad connection



Deep braced excavations

State of the art

Risk
analysis

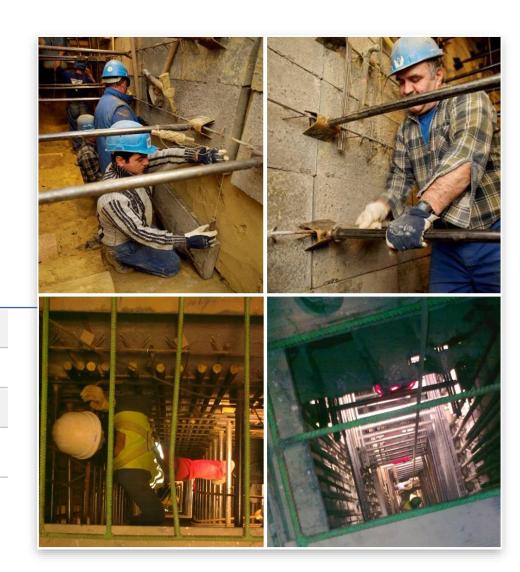
Danger of falling persons and objects

Presence of harmful gases

Hazard of collapse of the trench

Long term health issues due to non-ergonomic work conditions

Deep braced excavations are applied by lack of alternative methods. Only possible above groundwater.







Tokyo Subway Station - Lowhead Cutter in 1991

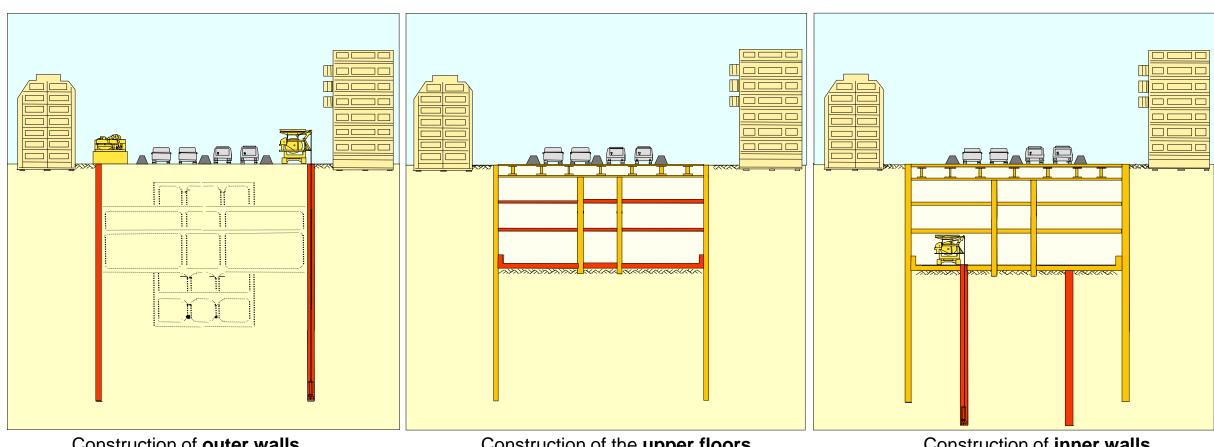








Tokyo Subway Station



Construction of outer walls

Construction of the **upper floors**

Construction of inner walls from the lowest level

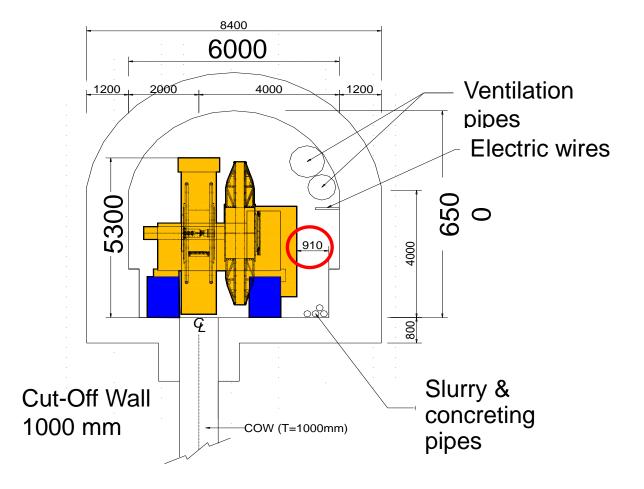






Yeleh Dam in Sichuan, China

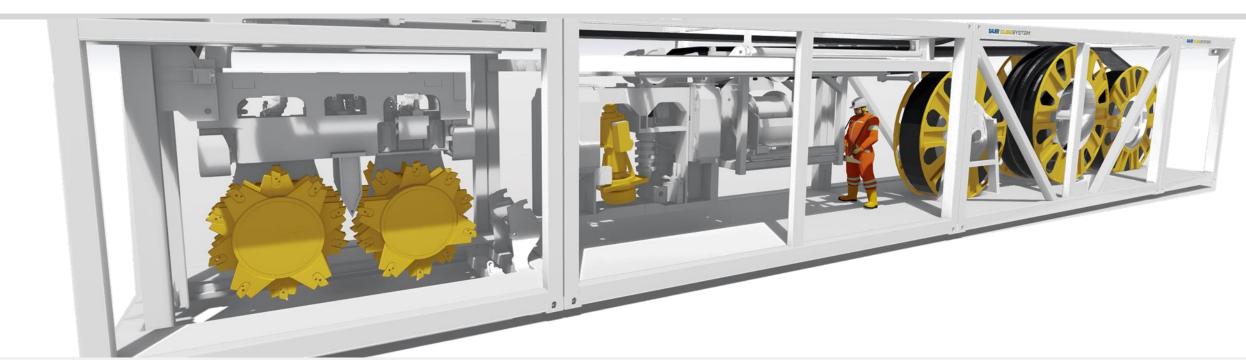








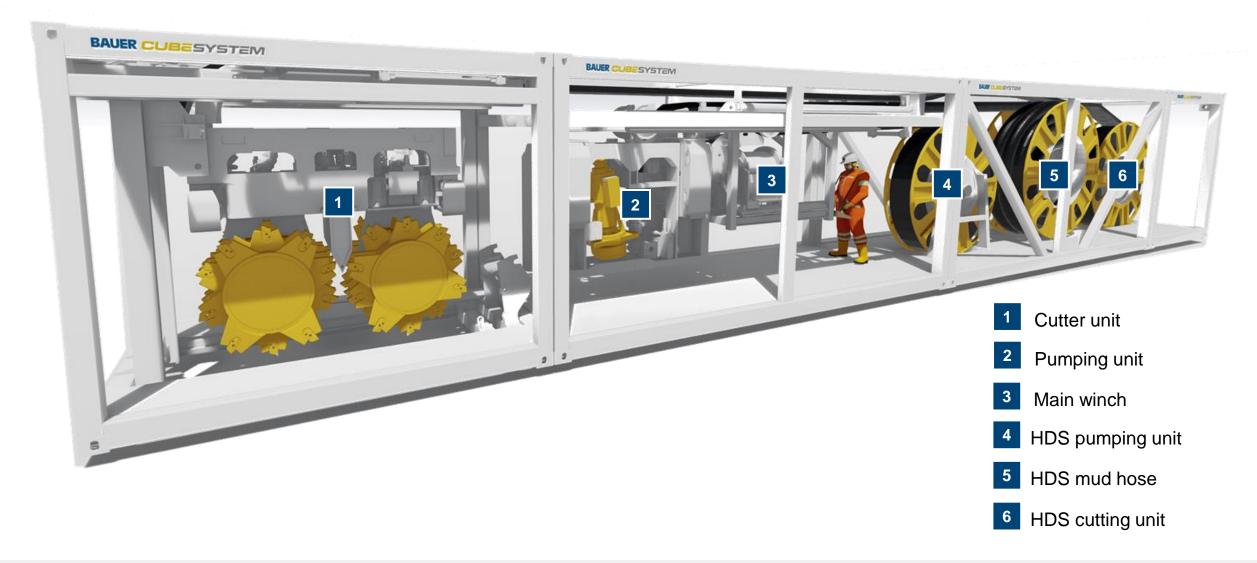
The Cube System





The Cube System



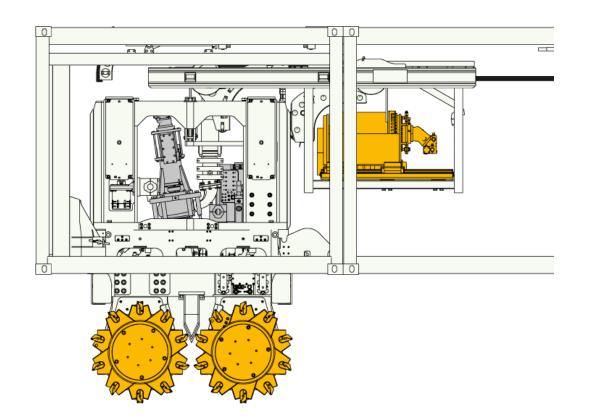




Cutter



Cutter assembled



Technical Specifications	
Cutter height	3,600 mm
Trench length	2,400 mm
Trench width	640 mm – 1,000 mm
Steering flaps	8 pc
Hook load	20 t
Min. weight	12.8 t
Max. weight	14.3 t
Mud pump	127 mm (5")
Gearbox	BCF 5 (2 x 46 kNm)

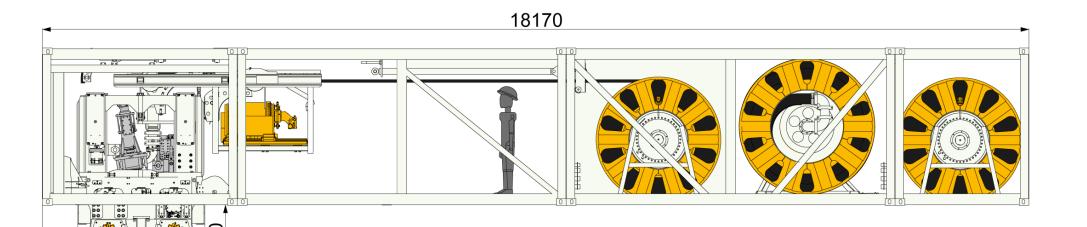


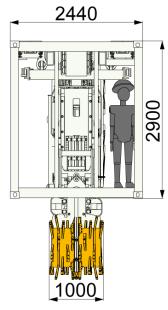
2400

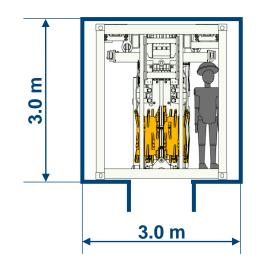
ca.<u>6</u>50

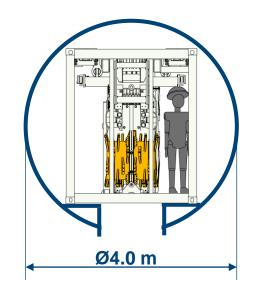
Cutter Cube







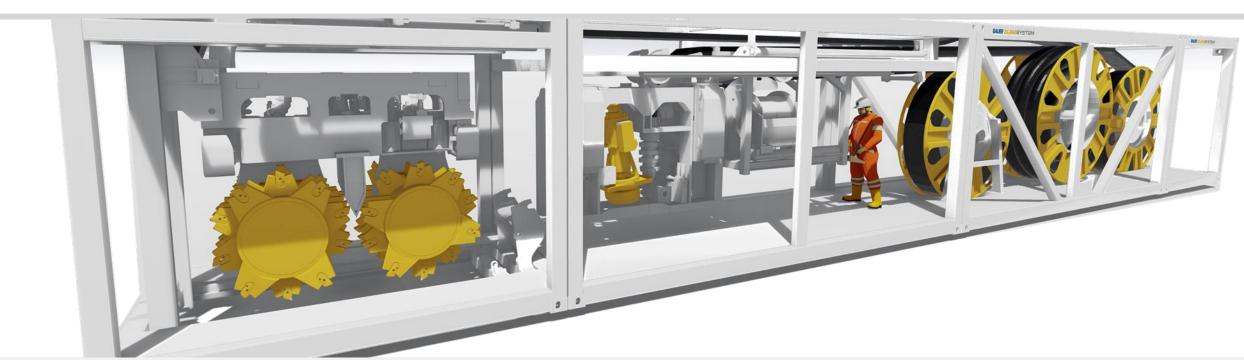








How it works

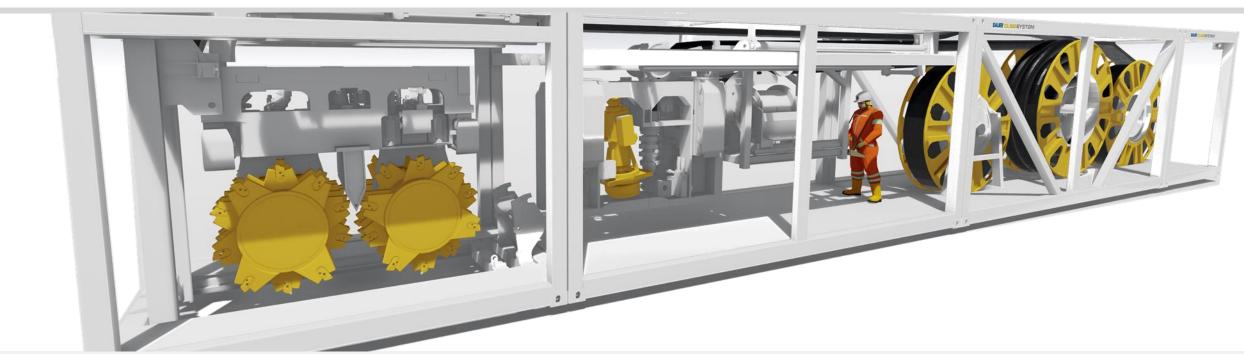








BAUER Cube System Test





BAUER Cube System Test



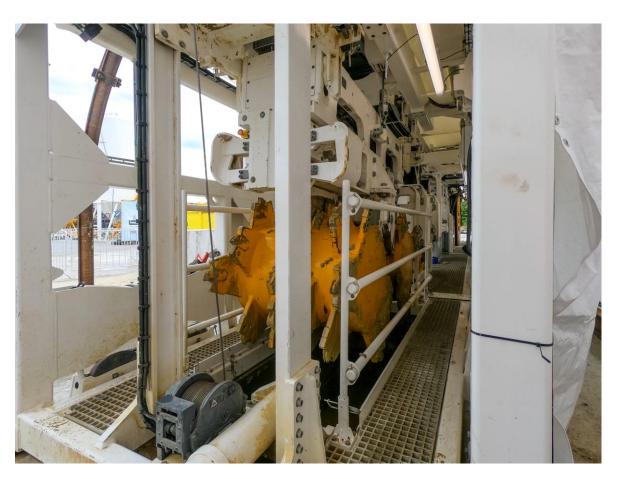
Test site in Aresing











Results

- Progress rates
 - 15-25 cm/min primaries
 - 1-5 cm/min for "rock embedment"
 - 42 m trench depth is the limit for HDS drums and winch
 - Time to connect cutter unit and pumping unit is about 15 min
 - Min. pre-excavation of 1,5 m
- Installation of reinforcement
 - Around 15 min per connection of segments
 - Connection height close to bottom of container
- Concreting
 - Around 3 hours (for 40 m³) using concrete pump
 - Installation of pipes by small lifting device around 1 h to 40 m



A cooperation between the construction specialist \square ENY \subseteq and the equipment specialist